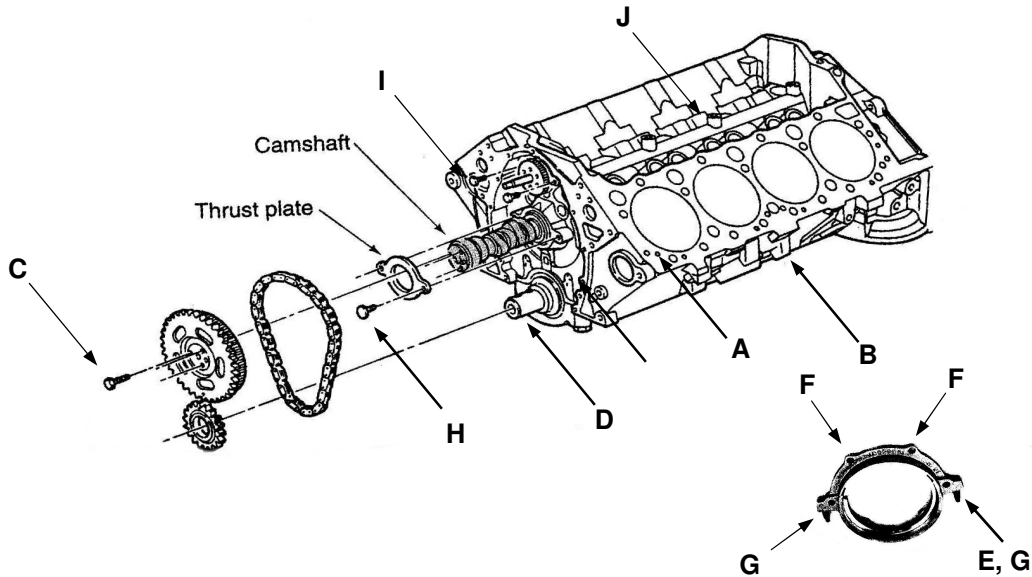


## GM 350ci, 400ci w/ Seal Housing Includes Roller Block



<b>Part # FKC-1a</b>			
Location	Qty	Contents	Description
<b>A</b>	4	Head Dowel	.3125 x .565
<b>B</b>	2	Timing Cover / Oil Pump Dowel	.2466 x .630
<b>C</b>	3	Cam Bolt	5/16-18 x 3/4 Cap Screw, Hex Drive
<b>D</b>	2	Woodruff Key	3/16 x 3/4
		<b>SEAL HOUSING</b>	
<b>E</b>	1	Seal Housing Dowel	.4445 x .562
<b>F</b>	2	Seal Housing Bolt	1/4-20 x 7/8 Machine Screw, Torx Drive
<b>G</b>	2	Seal Housing Bolt	1/4-20 x 1-3/4 Machine Screw, Torx Drive
		<b>ROLLER BLOCK</b>	
<b>H</b>	2	Cam Thrust Plate Bolt	1/4-20 x 1/2 Machine Screw, Torx Drive
<b>I</b>	2	Water Pump Shaft Thrust Plate Bolt	1/4-20 x 1/2 Machine Screw, Torx Drive
<b>J</b>	3	Cam Tray Bolt	5/16-18 x 5/8 Frame Bolt, Hex Drive
All components should be assembled per O.E.M. recommendations.			

The "Engine Hardware Finishing Kits" are provided to help eliminate searching for misplaced parts, while providing fresh new parts to meet or exceed O.E.M. specifications.

These kits are researched and designed for the most popular applications. To avoid extra spare parts and cost to the installer, some deviation may occur due to suggestions by nationwide rebuilders and O.E.M. changes in production. We rely on our customers for additional feedback in order to provide you with the most complete part kit available.

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